

Fastest
Bearing Microfinish

Ultra-Precision Microfinish for Bearings With Lean Cost to Perfect Quality

BS 90



- + Extreme short cycle times
- + Loading and unloading in 1.8 sec
- + Ball and roller bearing rings
- + 1- or 2-step machining
- + 1- or 2-row bearing rings
- + Small footprint
- + Excellent accessibility
- + Price/performance

Features

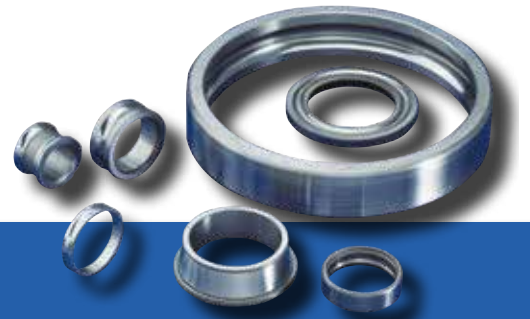
- Mechanical radial or linear oscillation unit
- Mechanical adjustment of raceway position
- P2-class raceway quality
- Automatic programming
- Driver height adjustment

Options

- XL-version with maximum outer diameter Ø 120 mm
- Direct drive radial or linear oscillation unit
- NC-axis adjustment of raceway position
- HyperFinish® technology
- Menu-guided setting



The Power of Precision.

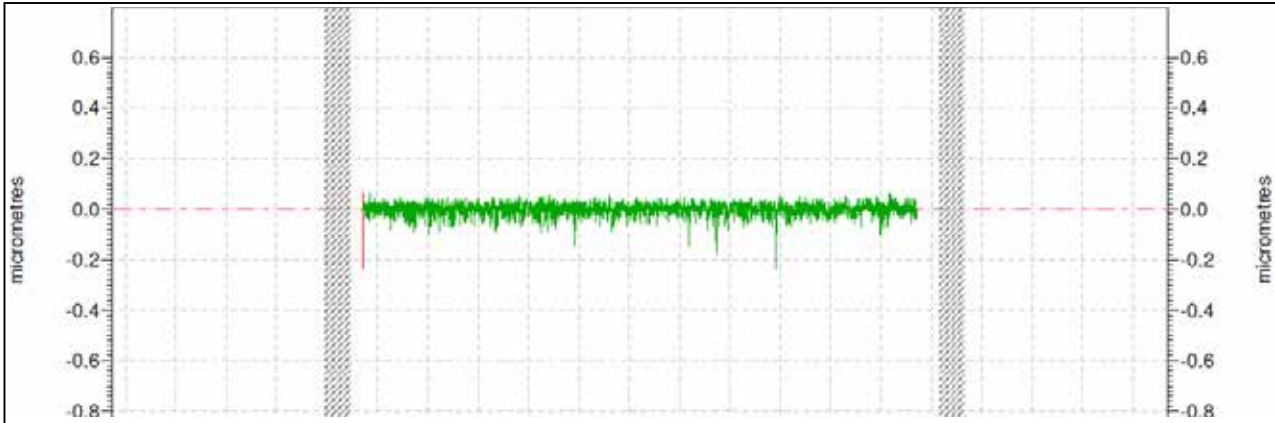


Working range

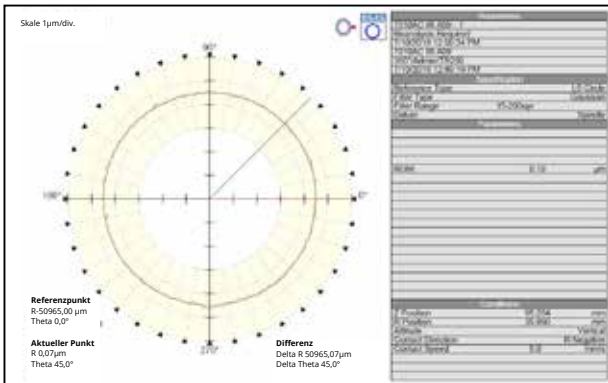
- Outer ring outer diameter \varnothing 26 – 90 mm
- Inner ring bore diameter \varnothing 10 – 50 mm
- Ring width 8 – 55 mm

Machining example:

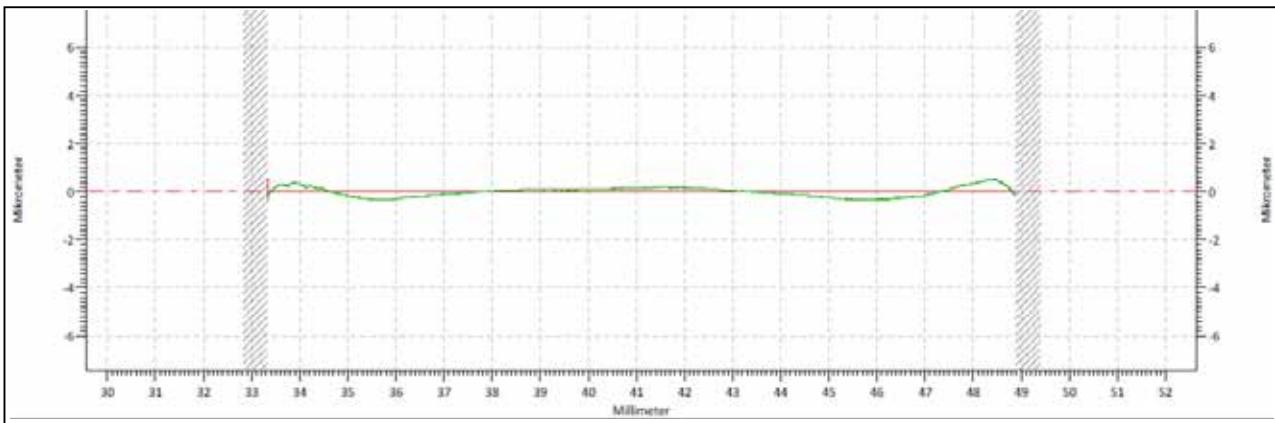
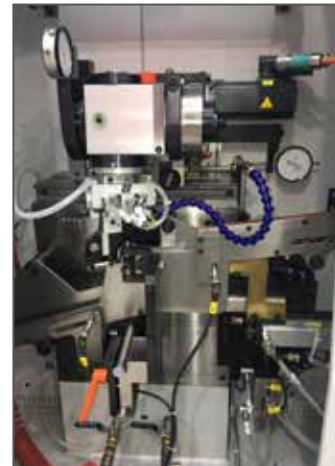
2-step Microfinish of the raceway of Angular Contact Ball Bearing (ACBB) inner ring, type 7010C with MICROTOOL honing stone at station 1 and 2 of BS90 machine



Roughness: Ra 0.0168 μ m





Roundness: 0.16 μ m, filter 2–200



Cross profile: Pt 0.7200 μ m




 Thielenhaus Technologies GmbH
Automotive Innovation
Am Bach 14.a
78098 Triberg, Deutschland
☎ +49 (0) 175 - 4 35 13 57
✉ germany@thielenhaus.com
www.thielenhaus.com

 Thielenhaus Superfinish Innovation AG
St. Gallerstraße 52
9548 Matzingen, Schweiz
☎ +41 (0) 5 23 76 26 20
☎ +41 (0) 5 23 76 26 19
✉ switzerland@thielenhaus.com
www.superfinish.ch

 Thielenhaus Microfinish do Brasil
Rua Dona Francisca, 8300 -
Sala 7 - Unid. 15 - Bloco L
Condominio Perini Business Park
CEP 89219-600 Joinville/SC, Brasilien
☎ +55 47 9994-6094
✉ brazil@thielenhaus.com
www.thielenhaus.us

 Thielenhaus Technologies GmbH
Schwesterstraße 50
42285 Wuppertal, Deutschland
☎ +49 (0) 2 02 - 4 81-0
☎ +49 (0) 2 02 - 45 04 45
✉ germany@thielenhaus.com
www.thielenhaus.com

 Thielenhaus Microfinish Corp.
42925 W. Nine Mile Road
Novi, MI 48375, USA
☎ +1 248 3 49-94 50
☎ +1 248 3 49-94 57
✉ usa@thielenhaus.com
www.thielenhaus.us

 Thielenhaus Machinery (Shanghai) Co., Ltd
Jiangnan Dong Lu 212, building 7
Songjiang Industrial Zone
201613 Shanghai, VR China
☎ +86 21 67 75 31 57
☎ +86 21 33 52 87 67
✉ china@thielenhaus.com
www.thielenhaus.cn

 Thielenhaus Microfinish INDIA PVT LTD
M-14, 7th Cross
Peenya 1st Stage, Peenya Industrial Area
Bangalore - 560058, Karnataka State, Indien
☎ +91 77 19 02 22 00
☎ +91 95 52 28 83 00
✉ india@thielenhaus.com
www.thielenhaus.us